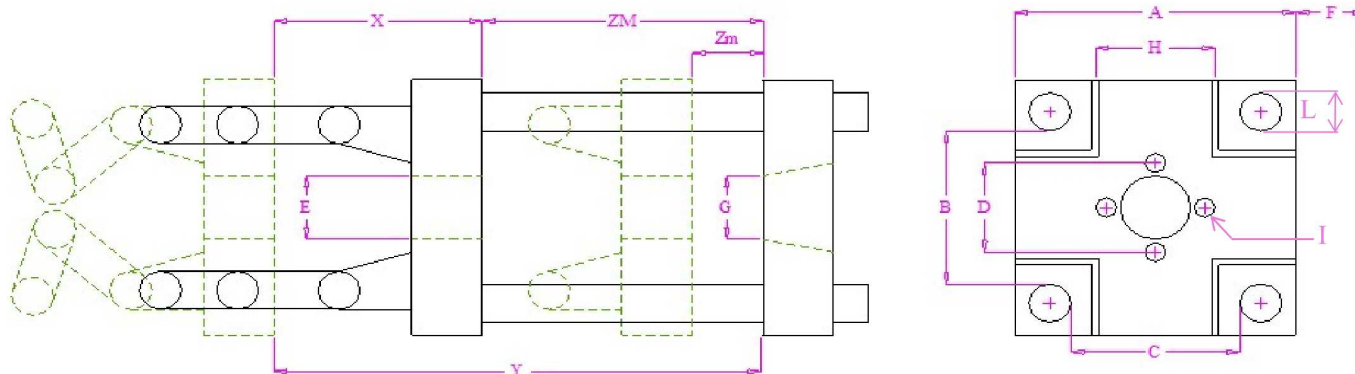


MODELLO PRESSA PER DIMENSIONAMENTO STAMPO	Forza max chiusura	Forza max estrazione	A	B	C	D*	E	F	G	H	I	L	X	Y	ZM	Zm	Corsa estrazione	2° tavolino	Diametro vite	Dose Max	Pressione sul materiale	Plastif. Oraria in PS
	ton	ton	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm						
ARBURG 25	25	6,5	406	270	270	assenti	125	226	100	70-210	-	40	275	475	375	200	80	No	18-22	17-25	2500-2000	60
ARBURG 50	50	12,5	472	320	320	assenti	125	230	125	70-280	-	45	350	575	475	225	124	No	25-35	45-89	2500-1610	150
Sandretto 8/110	110	n.d.	610	415	415	177,8	100	115	125	210	32	70	410	915	460	100	130	No	40	226	1900	72
Battenfeld 110/350 Hyb	110	2,9	680x665	420	470	assenti	125	115	125	140/280	-	65	380	855	475	125	95	No	35	165	2200	75
BMB 125 Elettrica	125	3,5	665	460	460	177,8	100	270	100	280	27	65	400	900	500	200	165	No	35	156	2200	93
BMB MC 200	200	7,4	770x730	480	520	assenti	100	n.d.	120	210	22	85	480	1030	550	200	220	Si	50	400	2000	144
BMB 200 Elettrica	200	5	795	560	560	177,8	100	219,5	100	280	27	80	540	1170	630	220	175	No	45	391	2100	144
BMB eKW20Pi Hyb	200	5	815	560	560	speciale	100	195	100	280	27	90	600	1200	600	200	160	No	45	340	2106	180
Sandretto 9/230	230	5	860x856	570	570	177,8	100	200	160	280/420	32	115	420	1360	730	210	220	No	55	658	1985	162
BMB 350 eKW35Pi Hyb	350	7,5	1045	730	730	177,8	100	289	100	280	27	115	700	1450	750	250	250	No	65	1072	1988	260
BMB 350 eKW35Pi Hyb Bicilindrica	350	7,5	1045	730	730	177,8	100	289	100	280	27	115	700	1450	750	250	250	No	65-45	1072-325	1988-2100	260-180
Sandretto 820	820	n.d.	1555	1060	1250	assenti	100	325	200	420/700	55	180	1150	2250	1100	350	350	No	90	3149	2022	316,8
BMB eKW85Pi Hyb	850	18	1615x1495	1120	985	speciale	100	235	100	420	32/42	180	1300	2350	1050	350	450	No	90	3210	2212	349
BMB 140Pi Hyb Bicilind.	1400	18	2030	1410	1240	speciale	100	375	100	piani magnetici	42	230	1500	2850	1350	500	500	No	90/80	3210/2800	2212/2461	349

(\*) Dimensioni da utilizzare solo dopo approvazione Industrializzazione.

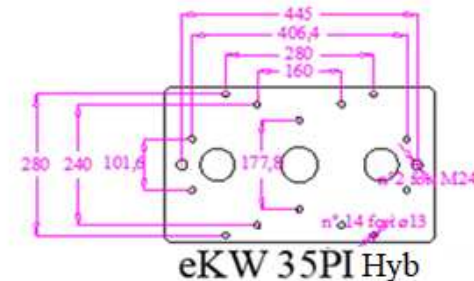
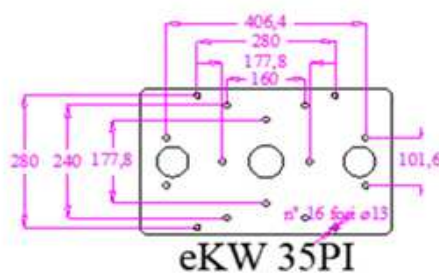
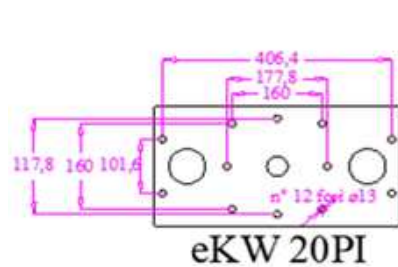


PRESS MODEL for MOLD SIZING	Closing max force	Ejection max force	A	B	C	D*	E	F	G	H	I	L	X	Y	ZM	Zm	Jack stroke extraction	2° table	Plasticizing screw	Max dose	Pressure on the material	Timetable plasticising PS
	ton	ton	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm		mm	cm <sup>3</sup>	bar	Kg/h
ARBURG 25	25	6,5	406	270	270	absent	125	226	100	70-210	-	40	275	475	375	200	80	No	18-22	17-25	2500-2000	60
ARBURG 50	50	12,5	472	320	320	absent	125	230	125	70-280	-	45	350	575	475	225	124	No	25-35	45-89	2500-1610	150
Sandretto 8/110	110	n.d.	610	415	415	177,8	100	115	125	210	32	70	410	915	460	100	130	No	40	226	1900	72
Battenfeld 110/350 Hyb	110	2,9	680x665	420	470	absent	125	115	125	140/280	-	65	380	855	475	125	95	No	35	165	2200	75
BMB 125 Electric	125	3,5	665	460	460	177,8	100	270	100	280	27	65	400	900	500	200	165	No	35	156	2200	93
BMB MC 200	200	7,4	770x730	480	520	absent	100	n.d.	120	210	22	85	480	1030	550	200	220	Si	50	400	2000	144
BMB 200 Electric	200	5	795	560	560	177,8	100	219,5	100	280	27	80	540	1170	630	220	175	No	45	391	2100	144
BMB eKW20Pi Hyb	200	5	815	560	560	special	100	195	100	280	27	90	600	1200	600	200	160	No	45	340	2106	180
Sandretto 9/230	230	5	860x856	570	570	177,8	100	200	160	280/420	32	115	420	1360	730	210	220	No	55	658	1985	162
BMB 350 eKW35Pi Hyb	350	7,5	1045	730	730	177,8	100	289	100	280	27	115	700	1450	750	250	250	No	65	1072	1988	260
BMB 350 eKW35Pi Hyb Twin Cylinder	350	7,5	1045	730	730	177,8	100	289	100	280	27	115	700	1450	750	250	250	No	65-45	1072-325	1988-2100	260-180
Sandretto 820	820	n.d.	1555	1060	1250	absent	100	325	200	420/700	55	180	1150	2250	1100	350	350	No	90	3149	2022	316,8
BMB eKW85Pi Hyb	850	18	1615x1495	1120	985	special	100	235	100	420	32/42	180	1300	2350	1050	350	450	No	90	3210	2212	349
BMB 140Pi Hyb Twin Cyl.	1400	18	2030	1410	1240	special	100	375	100	magnetic planes	42	230	1500	2850	1350	500	500	No	90/80	3210/2800	2212/2461	349

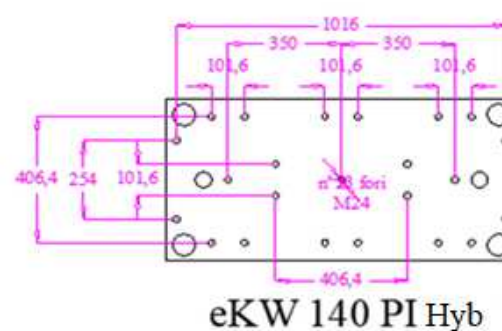
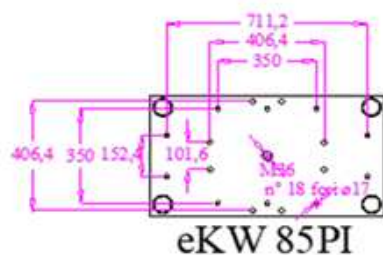
(\*) dimensions to use only after Production Engineering Approval.

## Posizione Tiranti speciali / Special Tie rod positions

### Layout estrazione quando D=speciale - Ejection layout when D=special



interasse cilindri/cylinders distance 445 mm



interasse cilindri/cylinders distance 700 mm